

POWER SOLUTIONS

THYROBOX_{DC} 3

Industrial High-Power DC Power Supply

Base frame solution Option for single or two units available



Thyroboxoc 3 from AEG Power Solutions fulfills the most stringent power supply requirements for demanding industrial processes: a perfect stability of output voltage for the best current quality and high efficiency performance.

In line with the specificities of those processes, power consumption is as close as possible to a sine wave form and the system has a high-power factor. ThyroboxDc 3 is based on proven B12 Thyristor Rectifier and IGBT chopper technology. Due to the wide output voltage range, load voltages from 50 V up to 1100 V can be achieved with ThyroboxDc 3. The maximum output current of each ThyroboxDc 3 module is 1800 A.

Thanks to its modularity and to the capability of interconnecting up to 8 units into one power block, higher power requirements can be easily met.

The robust and compact design of the ThyroboxDc 3 enables utilization even in harsh environments.

Thyroboxd 3 supplies demanding industrial processes and meets the grid connection requirements without installing additional power factor correction or harmonic filters. This allows to increase the efficiency and decrease the life cycle costs to combine the highest level of reliability with the best economic results.

FEATURES

- Output current ripple <1%
- High efficiency (over 97%)*
- High power factor
- Low THDi
- Project specific parameter optimization possible
- Modular Design for multi MW installations
- · Graphical display

Options include

- Various communication interfaces
- Special instrumentation and software
- Different configurations for water inlet and DC connection possible

High efficiency at different load situations

- Eco Mode for highly efficient partial load operation
- Optimized OPEX due to decreased energy losses
- Optimal system utilization due to combination of Eco Mode and Equipment Care

Parallel operation

- Up to 8 units of Thyroboxoc 3 with a total max. output of 14400 A
- Base frame option for one or two combined units

* depending on point of operation

BENEFITS

- **Highly reliable process power supply** combined with high efficiency
- High dynamics to supply different types of applications
- **High quality DC power supply** to increase the life span of DC components
- Wide range of output voltage can be supplied by using proven B12 Thyristor Rectifier and IGBT chopper technology
- Small footprint, especially low cabinet depth for simple container integration to increase the cost efficiency of system solutions
- DC current or voltage source, depending on the project requirements
- Fully grid compliant without cost intensive filter elements reduces CAPEX and optimizes OPEX costs
- Stainless Steel cooling system, allowing use of tap water as cooling liquid





Typical applications

where high-quality voltage and current output and greater efficiency are needed:

- Coating
- Electrolysis

- Electroplating
- Any continuous industrial process requiring reliable high-level power supply

Specifications

	DC 3 Standard	DC 3 High Voltage	
INPUT			
Input voltage	0.4-3	35 kV	
Transformer	External		
	Customized		
Auxiliary input	230 VAC, 50/60 Hz		
Power factor	0.95 for P >20 % PN		
THDi	Single unit: <7 % @ rated point of operation System level: <3 % @ rated point of operation		
OUTPUT	System level. 13 % @ 1a	теа ролги от орегалоги	
Min. load voltage	50	V	
Max. load per single unit	700 V I 1800 A I ~650 kW	1100 V I 1300 A I 1250 kW	
Max. load parallel operation	700 V I 14.400 A I ~5200 kW	1100 V I 10.400 A I ~10000 kW	
Current ripple	<1%		
Effiency @ rated point of operation	>98 % @ nominal operation	>99 % @ nominal operation	
CONFIGURATION			
AC power cable	From bottom		
DC output	Bottom, top optional	Bottom, top optional	
Water inlet	Top, bottom optional	Top, bottom optional	
Dimensions without connectors W x D x H (mm)	1200×600×2200	1200×600×2200	
Weight	950 kg	950 kg	
ENVIRONMENT AND PROTECTION DEGREE			
Cooling	Water cooling 30 l/min	Water cooling 30 I/min	
nlet temperature of cooling fluid/air	<35 °C without derating	<35 °C without derating	
Ambient temperature	>5°C to <40°C	>5 °C to <40 °C	
P protection degree	Standard: IP40; customizable: up to IP54	Standard: IP40; customizable: up to IP54	
CONTROLS			
Digital voltage control	Yes		
Digital current control	Yes		
Digital power control	Yes		
COMMUNICATIONS			
According to customer requirements	Profibus, Profinet, Modbus		
Optional analogue I/O	0-10 V / 4-20 mA		
STANDARDS AND CERTIFICATIONS			
Conformity	IEC 62103 (EN 50178), EN 60146		
EMC	EN 61000		

POWER FRAME SOLUTION

SCALABLE THYROBOX DC-3



1,25 MW Rectifier Module



Power Frame



Power Bock

To increase power density and to allow easier installation on site, a new base frame solution for two Thyroboxdo 3 systems is proposed by AEG Power Solutions.

The immediate benefit is that integration is easier in larger systems and it significantly decreases the handling cost on site.

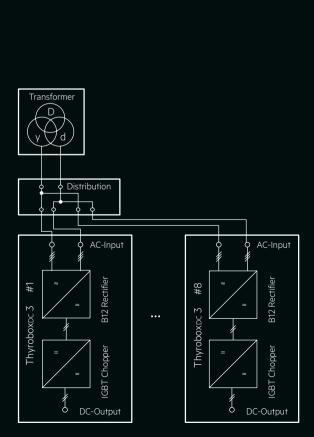
The option comprises

- 2 Modules of Thyroboxoc 3 installed on a single base frame
- Prewired AC paralleling cabinet, which allows to choose AC connection top or bottom and comprises a synchronization and decoupling choke as well as optional fuse switchtes or circuit breakers
- Single base frame allows forklift handling

 Power Frame option available for a stand alone unit. It is possible to install four Power Frames to form a up to 10 MW Power Block solution

Additional scope of supply

- Transformer
- Outdoor solution
- Busbar
- AC-LV-Distribution
- Cooling system





 $\label{two-thy-condition} \mbox{Two Thyrobox} \mbox{\ensuremath{\text{C}} 3 on base frame with paralleling cabinet, options: DC top, water bottom, AC top}$





Specifications

THYROBOXDc3 - BASE FRAME SOLUTION			
	Power Frame	Power Block	
INPUT			
Input voltage	0.4-35kV		
Transformer	External		
A codition of the code	Customized		
Auxiliary input Power factor	230 VAC, 50/60 Hz 0.95 for P >20 % PN		
THDi			
THUI	Single unit: <7 % @ rated point of operation System level: <3 % @ rated point of operation		
OUTPUT	, ,		
Min. load voltage	50 V		
Max. load per single unit	1100 V I 2600 A I ~2500 kW	1100 V I 10.400 A I ~10.000 kW	
Current ripple	<1%		
Effiency @ rated point of operation	>99% @ nominal operation	>99% @ nominal operation	
CONFIGURATION			
AC power cable	Top, bottom optional		
DC output	Bottom, top optional		
Water inlet	Top, bottom optional		
Dimensions without connectors W x D x H (mm)	3000 x 680 x 2450	6000 x 1375 x 2450	
Weight	~2500 kg	~10000 kg	
ENVIRONMENT AND PROTECTION DEGREE			
Cooling	Water cooling 2x 30 l/min	Water cooling 8x 30l/min	
Inlet temperature of cooling fluid/air	<35 °C without derating		
Ambient temperature	>5°C to <40°C		
IP protection degree	Standard: IP40; customizable: up to IP43		
CONTROLS			
Digital voltage control	Yes		
Digital current control	Yes		
Digital power control	Yes		
COMMUNICATIONS			
According to customer requirements	Profibus, Profinet, Modbus		
Optional analogue I/O	0-10 V / 420 mA		
STANDARDS AND CERTIFICATIONS			
Conformity	IEC 62103 (EN 50178), EN 60146		
EMC	EN 61000		

AEG Power Solutions

Approach your local AEG Power Solutions representative for further support. Contact details can be found on: www.aegps.com